

ExxonMobil™ EVA 5215.NM

(Legacy name: Escorene™ Ultra LD 708.NM)

Ethylene Vinyl Acetate Copolymer

Product Description

ExxonMobil™ EVA 5215.NM is a 14.9 wt% vinyl acetate copolymer film resin. Films made from EVA 5215.NM resin exhibits good impact strength and superior heat sealability.

General

Availability ¹	▪ Asia Pacific	▪ Latin America	▪ North America
Additive	▪ EVA 5215.NM: Antiblock: No; Slip: No; Thermal Stabilizer: Yes		
Applications	▪ Cheese Packaging	▪ Meat Packaging	▪ Primal Meat Bags
Revision Date	▪ 06/11/2020		

Resin Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Density	0.935 g/cm ³	0.935 g/cm ³	ASTM D1505
Melt Index (190°C/2.16 g)	5.2 g/10 min	5.2 g/10 min	ExxonMobil Method
Vinyl Acetate Content	14.9 wt%	14.9 wt%	ExxonMobil Method
Peak Melting Temperature	192 °F	89 °C	ExxonMobil Method

Thermal	Typical Value (English)	Typical Value (SI)	Test Based On
Vicat Softening Temperature	144 °F	62.0 °C	ExxonMobil Method

Film Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Tensile Strength at Break MD	4300 psi	30 MPa	ASTM D882
Tensile Strength at Break TD	3200 psi	22 MPa	ASTM D882
Elongation at Break MD	380 %	380 %	ASTM D882
Elongation at Break TD	770 %	770 %	ASTM D882
Secant Modulus MD - 1% Secant	8300 psi	57 MPa	ASTM D882
Secant Modulus TD - 1% Secant	9800 psi	68 MPa	ASTM D882
Dart Drop Impact	240 g	240 g	ASTM D1709A
Elmendorf Tear Strength MD	320 g	320 g	ASTM D1922
Elmendorf Tear Strength TD	240 g	240 g	ASTM D1922

Optical Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Gloss (45°)	87	87	ASTM D2457
Haze	1.2 %	1.2 %	ASTM D1003

Legal Statement

This product is not intended for use in medical applications and should not be used in any such applications.

Contact your ExxonMobil Chemical Customer Service Representative for potential food contact application compliance (e.g. FDA, EU, HPFB).

Processing Statement

Film (2 mil / 50.8 micron) made from EVA 5215 on a 3.5 inch cast film line with a 5 inch melt curtain, 80°F (27°C) chill roll temperature at a250 ft/min take-off speed and a melt temperature between 390-450°F (199-232°C).

Notes

Typical properties: these are not to be construed as specifications.

¹ Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.

ExxonMobil™ EVA 5215.NM
Ethylene Vinyl Acetate Copolymer

For additional technical, sales and order assistance: www.exxonmobilchemical.com/ContactUs

©2024 ExxonMobil. ExxonMobil, the ExxonMobil logo, the interlocking "X" device and other product or service names used herein are trademarks of ExxonMobil, unless indicated otherwise. This document may not be distributed, displayed, copied or altered without ExxonMobil's prior written authorization. To the extent ExxonMobil authorizes distributing, displaying and/or copying of this document, the user may do so only if the document is unaltered and complete, including all of its headers, footers, disclaimers and other information. You may not copy this document to or reproduce it in whole or in part on a website. ExxonMobil does not guarantee the typical (or other) values. Any data included herein is based upon analysis of representative samples and not the actual product shipped. The information in this document relates only to the named product or materials when not in combination with any other product or materials. We based the information on data believed to be reliable on the date compiled, but we do not represent, warrant, or otherwise guarantee, expressly or impliedly, the merchantability, fitness for a particular purpose, freedom from patent infringement, suitability, accuracy, reliability, or completeness of this information or the products, materials or processes described. The user is solely responsible for all determinations regarding any use of material or product and any process in its territories of interest. We expressly disclaim liability for any loss, damage or injury directly or indirectly suffered or incurred as a result of or related to anyone using or relying on any of the information in this document. This document is not an endorsement of any non-ExxonMobil product or process, and we expressly disclaim any contrary implication. The terms "we," "our," "ExxonMobil Product Solutions" and "ExxonMobil" are each used for convenience, and may include any one or more of ExxonMobil Product Solutions Company, Exxon Mobil Corporation, or any affiliate either directly or indirectly stewarded.

exxonmobilchemical.com