

# ExxonMobil™ EVA 5215.NM

(Legacy name: Escorene™ Ultra LD 708.NM)

## Ethylene Vinyl Acetate Copolymer

### Product Description

ExxonMobil™ EVA 5215.NM is a 14.9 wt% vinyl acetate copolymer film resin. Films made from EVA 5215.NM resin exhibits good impact strength and superior heat sealability.

### General

Availability <sup>1</sup>	▪ Asia Pacific	▪ Latin America	▪ North America
Additive	▪ EVA 5215.NM: Antiblock: No; Slip: No; Thermal Stabilizer: Yes		
Applications	▪ Cheese Packaging	▪ Meat Packaging	▪ Primal Meat Bags
Revision Date	▪ 06/11/2020		

Resin Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Density	0.935 g/cm <sup>3</sup>	0.935 g/cm <sup>3</sup>	ASTM D1505
Melt Index (190°C/2.16 g)	5.2 g/10 min	5.2 g/10 min	ExxonMobil Method
Vinyl Acetate Content	14.9 wt%	14.9 wt%	ExxonMobil Method
Peak Melting Temperature	192 °F	89 °C	ExxonMobil Method

Thermal	Typical Value (English)	Typical Value (SI)	Test Based On
Vicat Softening Temperature	144 °F	62.0 °C	ExxonMobil Method

Film Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Tensile Strength at Break MD	4300 psi	30 MPa	ASTM D882
Tensile Strength at Break TD	3200 psi	22 MPa	ASTM D882
Elongation at Break MD	380 %	380 %	ASTM D882
Elongation at Break TD	770 %	770 %	ASTM D882
Secant Modulus MD - 1% Secant	8300 psi	57 MPa	ASTM D882
Secant Modulus TD - 1% Secant	9800 psi	68 MPa	ASTM D882
Dart Drop Impact	240 g	240 g	ASTM D1709A
Elmendorf Tear Strength MD	320 g	320 g	ASTM D1922
Elmendorf Tear Strength TD	240 g	240 g	ASTM D1922

Optical Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Gloss (45°)	87	87	ASTM D2457
Haze	1.2 %	1.2 %	ASTM D1003

### Legal Statement

This product is not intended for use in medical applications and should not be used in any such applications.

Contact your ExxonMobil Chemical Customer Service Representative for potential food contact application compliance (e.g. FDA, EU, HPFB).

### Processing Statement

Film (2 mil / 50.8 micron) made from EVA 5215 on a 3.5 inch cast film line with a 5 inch melt curtain, 80°F (27°C) chill roll temperature at a250 ft/min take-off speed and a melt temperature between 390-450°F (199-232°C).

### Notes

Typical properties: these are not to be construed as specifications.

<sup>1</sup> Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.

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For additional technical, sales and order assistance: [www.exxonmobilchemical.com/ContactUs](http://www.exxonmobilchemical.com/ContactUs)

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