

Extreme performance lamination packaging film

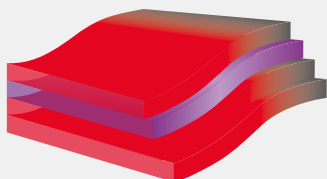
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Blown film - 4-layer film formulation

Thickness: 80 µm

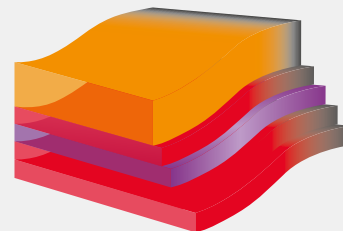
- Exceed XP 6056
- Exceed 1012MK/MA
- ExxonMobil LDPE



Monolayer extrusion coating (50 µm) onto a 4-layer blown film (80 µm)

Thickness: 130 µm

- Monolayer coating - Exceed 0019XC
- Exceed XP 6056
- Exceed 1012MK/MA
- ExxonMobil LDPE



Polymer properties	Exceed XP 6056	Exceed 1012MK/MA	Exceed 0019XC	ExxonMobil LDPE 150BW	ExxonMobil LDPE 650	Test method* (based on)	Unit
Melt index (190°C/2.16 kg)	0.50	1.0	19	0.75	22	ASTM D1238	g/10 min
Density	0.916	0.912	0.918	0.923	0.914	ASTM D1505	g/cm ³

* For detailed product information, please consult the individual grade data sheet, available on our website: www.exxonmobilchemical.com. Values given are typical and should not be interpreted as specifications. Data generated by or on behalf of ExxonMobil Chemical.

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ExxonMobil K2019 microsite:



Portfolio of performance PE polymers:

- Exceed™ XP – when eXtreme Performance matters, for step-out mechanical performance and excellent processability
- Exceed™ – for superior performance with outstanding mechanical and sealing properties combined with best-in-class optics
- Enable™ – for optimum solutions, providing excellent bubble stability with HAO properties

Creating differentiated solutions. Together.

For more information: exxonmobilchemical.com/pe
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Blown film line BL600P

Machine specifications:

Maximum layflat: 600 mm

Layer distribution: 4-layer spiral mandrel distributor - A/B/A/C

Thickness: 80 μ m

Die: 3 single-screw extruders (E30P, E25P, E25E).

- A layer - 30 mm Extruder E30P
- B layer - E25P
- A layer - 30 mm Extruder E30P
- C layer - E25E

Monolayer extrusion coating (50 μ m) onto 4-layer blown film (80 μ m):

Layer distribution: D/A/B/A/C

Twin screw extruder: ZK25E x 48D

Melt pump

Flat film extrusion die: BSD500

Die width: 500 mm

The coated sheet is cooled on the Chill Roll – Calander CL168/250/250-600P