

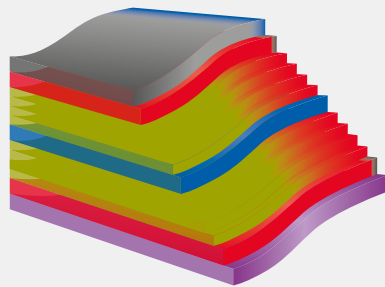
# High performance machine wrap film with Post Consumer Recycled (PCR) content







## 13-layer superior performance stretch film with 30% PCR

Thickness: 20 µm

- Exceed XP 8346CB
- Exceed 3812CB
- Vistamaxx 6000
- Vistamaxx 6202FL
- ExxonMobil™ LDPE 252
- ExxonMobil™ LLDPE 1004AY
- PCR



New machine stretch wrap film with Exceed™ XP, Exceed™ and Vistamaxx™ performance polymers and PCR (Post Consumer Recycles) provides:

-  High puncture and tear propagation resistance
-  Good cling properties
-  Reliable and consistent wrapping performance
-  Incorporation of 30% PCR

Polymer properties	Exceed XP 8346CB	Exceed 3812CB	Vistamaxx 6000	Vistamaxx 6202FL	ExxonMobil LDPE 252	ExxonMobil LLDPE 1004AY	Test method* (based on)	Unit
Melt index (190°C/2.16 kg)	3.5	3.8	3.7	-	3.8	3.8	ASTM D1238	g/10 min
Density	0.916	0.912	0.889	0.862	0.923	0.918	ASTM D1505	g/cm <sup>3</sup>

\* For detailed product information, please consult the individual grade data sheet, available on our website: [www.exxonmobilchemical.com](http://www.exxonmobilchemical.com). Values given are typical and should not be interpreted as specifications. Data generated by or on behalf of ExxonMobil Chemical.

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### Portfolio of performance PE polymers:

- Exceed™ S – for so much, so simply. Exceed S elevates performance, while simplifying operations
- Exceed XP – when eXtreme Performance matters, for step-out mechanical performance and excellent processability
- Exceed – for superior performance with outstanding mechanical and sealing properties combined with best-in-class optics
- Enable™ – for optimum solutions, providing excellent bubble stability with HAO properties

## Advancing sustainable solutions. Together.

For more information: [exxonmobilchemical.com/pe](http://exxonmobilchemical.com/pe)  
ExxonMobil Hub: EN11

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## SML stretch film line

The cast film process is the most efficient method of producing top quality stretch wrap film in the high output range. Innovative engineering solutions such as high-speed extruders, different types of winders and features that include coreless winding or modified edges help our customers to establish a successful position in this highly competitive market.

SML offers machines with 3 – 12 up film widths (1,500 mm to 6,000 mm) which can be individually equipped with regard to the number of extruders and layers (from 3 layers up to nanolayer configuration).

Output on the basis of 23 µm film ranges from 900 kg/h to 4,000 kg/h.

The SML W4000-4S stretch film winder can handle machine rolls and jumbos on 3" as well as handrolls on 2" using fully automated core and roll handling systems.

### Technical specification of a Power Cast stretch film line:

Features:	
Net film width:	4,000 mm
Part bobbins:	8 x 500 mm, 9x450 mm, 10 x 400 mm
Film structure:	7 / 9 / 11 / 13 or up to 55 nano layers
Extruder configuration:	7 extruders (2 x 90/33D plus 5 x 75/33D)
Film thickness range:	8 – 50 µm
Max. mechanical speed:	850 m/min
Net output:	approx. 2,000 kg/h with 12 µm approx. 3,200 kg/h with 23 µm

