



5-layer low temperature collation shrink film

Energy lives here™

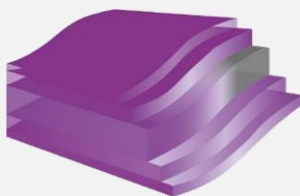


Low temperature collation shrink film - 5-layer film structure.

Thickness: 50 micron

Layer distribution: 1/2/4/2/1

- EXP 602
- EXP 604
- ExxonMobil™ LDPE LD 165BW



Exceed™ XP performance polymer delivers

- Excellent shrink performance at low temperature
- Extreme film toughness
- Outstanding optical properties

Polymer properties	EXP 602	EXP 604	ExxonMobil LDPE LD 165BW1	Test method* (based on)	Unit
Melt Index (190 °C/2.16 kg)	0.2	0.5	0.33	ASTM D1238	g/10 min
Density	0.912	0.912	0.922	ASTM D4703 and ASTM D1505/ISO 1183	g/cm ³

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* For detailed product information, please contact us on our website: www.exxonmobilchemical.com/en/resources/contact-us. Values given are typical and should not be interpreted as specifications. Data generated by or on behalf of ExxonMobil Chemical.

Portfolio of performance PE polymers:

- Exceed™ XP – when eXtreme Performance matters, for step-out mechanical performance and excellent processability
- Exceed™ – for superior performance with outstanding mechanical and sealing properties combined with best-in-class optics
- Enable™ – for optimum solutions, providing excellent bubble stability with HAO properties

Creating differentiated solutions. Together.

For more information: exxonmobilchemical.com/pe
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5-layer POD co-extrusion blown film line

Jinming Machinery (Guangdong) Co., Ltd.

Model: M5B-3200Q-C

Machine performance:

- For processing of LDPE, LLDPE/LDPE, mLLDPE, EVA, HDPE
- Max. extrusion capacity: 1230 kg/h
- Max. output capacity: 850 kg/h
- Max. line speed: 80 m/min

Technical specifications:

Extruders:

A – layer: 60 mm screw extruder

B – layer: 70 mm screw extruder

C – layer: 105 mm screw extruder

D – layer: 70 mm screw extruder

E – layer: 60 mm screw extruder

Diameter of die lip: 500 mm

Roll width: 3200 mm

Max. layflat film width: 3000 mm

Film thickness: normally 0.03~0.15 mm

