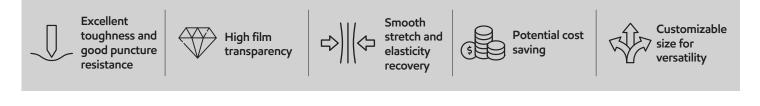
# **E**xonMobil Signature Polymers

## Machine run sheet



Exceed<sup>™</sup> Tough+ Vistamaxx™

# High toughness stretch hood film with excellent optics, smooth elasticity recovery

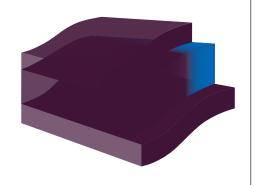


Polymer properties	Exceed™ Tough+ m 0512	Vistamaxx™ 6102	Test method* (based on)	Unit
Melt Index (190 °C/2.16 kg)	0.50	1.4	ASTM D1238	g/10 min
Density	0.912	0.862	ASTM D792	g/cm³

\* For detailed product information, please consult the individual grade data sheet, available on our website: www.exxonmobilchemical.com. Values given are typical and should not be interpreted as specifications. Data generated by or on behalf of ExxonMobil Product Solutions.

### Thickness: 120 µm

■ Exceed<sup>™</sup> Tough+ m 0512 Vistamaxx<sup>™</sup> 6102





#### For more information: exxonmobilchemical.com/pe

#### What's new: ExxonMobil Signature Polymers

All our polymers are now positioned under a single portfolio brand: Signature Polymers. The aim is to simplify our product architecture and naming to improve portfolio navigation for you. We would like to stress that our commitment to high quality products remains the same. The composition of the products remains the same, it is the names that change. We will be making these modifications over the next few months, through mid 2025, so you will see both old and new grade names highlighted during that time. The gradeslate of Vistamaxx performance polymers will remain unchanged. Here's a quick overview of brands and grade names that have changed in this document:

Legacy Commercial Name Exceed<sup>™</sup> XP 7052

#### New Commercial Name Exceed<sup>™</sup> Tough+ m 0512

Want to see what's changed in our portfolio? Go to exxonmobilchemical.com/sptransform



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# Three-layer co extrusion blown film machine Mul-Plus<sup>®</sup>

# Model: BJD-65-80-65-300-2000

## Specifications:

Specifications.		
ROLLER WIDTH	2000mm	
MAX. FILM WIDTH	1950(up to 2100mm before gusset)	
MIN. FILM WIDTH	880mm	
DIE DIAMETER	300mm	
DIE GAP	1.75mm/2.3mm	
DIE MODEL	Three layers central feeding die head	
SCREW DIAMETER	65mm+80mm+65mm	
RATIO	1:2~3:1	
OUTPUT	300~350kg/h	
AIR RING	From Europe, air volume and temperature control, blow up ratio: 1.5~4.2	
DOSING	From Europe, weightless multi-component batching system, 6+4+6 groups	
WINDER	Friction+ center/friction+ gap three in one winder	
MAX. LINE SPEED	75m/min	
OTHER	With gusset device, maximum gusset depth 450mm	





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