

Escorene™ Ultra LD 713.93 Molding

Ethylene Vinyl Acetate Copolymer Resin

Product Description

Escorene Ultra LD 713.93 is a 14.4% vinyl acetate copolymer with very good toughness, high clarity and excellent processability. It is suitable for use in making molded articles, extruded profiles and compounds.

General

Availability ¹	<ul style="list-style-type: none"> ▪ Asia Pacific ▪ Latin America ▪ North America
Additive	<ul style="list-style-type: none"> ▪ Thermal Stabilizer: Yes
Applications	<ul style="list-style-type: none"> ▪ Compounding ▪ Flexible Hoses ▪ Profile Extrusion ▪ Tube Extrusion
Revision Date	<ul style="list-style-type: none"> ▪ 04/01/2017

Resin Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Density	0.934 g/cm ³	0.934 g/cm ³	ASTM D1505
Melt Index (190°C/2.16 kg)	3.5 g/10 min	3.5 g/10 min	ExxonMobil Method
Vinyl Acetate Content	14.4 wt%	14.4 wt%	ExxonMobil Method
Peak Melting Temperature	192 °F	89 °C	ExxonMobil Method

Thermal	Typical Value (English)	Typical Value (SI)	Test Based On
Vicat Softening Temperature	144 °F	62 °C	ASTM D1525

Molded Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Tensile Strength at Yield	840 psi	5.8 MPa	ASTM D638
Tensile Strength at Break	1900 psi	13 MPa	ASTM D638
Elongation at Yield	110 %	110 %	ASTM D638
Elongation at Break	620 %	620 %	ASTM D638
Flexural Modulus - 1% Secant	10000 psi	71 MPa	ASTM D790
Durometer Hardness			ASTM D2240
Shore A, 15 sec	85	85	
Shore D, 15 sec	31	31	

Impact	Typical Value (English)	Typical Value (SI)	Test Based On
Instrumented Dart Impact			ASTM D3763
-40°F (-40°C)	24 ft·lb	33 J	
73°F (23°C)	15 ft·lb	20 J	

Legal Statement

Contact your ExxonMobil Chemical Customer Service Representative for potential food contact application compliance (e.g. FDA, EU, HPFB).

This product is not intended for use in medical applications and should not be used in any such applications.

Processing Statement

All physical properties were measured on compression molded specimens.

Notes

Typical properties: these are not to be construed as specifications.

¹ Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.

Escorene™ Ultra LD 713.93 Molding
Ethylene Vinyl Acetate Copolymer Resin

For additional technical, sales and order assistance: www.exxonmobilchemical.com/ContactUs

©2024 ExxonMobil. ExxonMobil, the ExxonMobil logo, the interlocking "X" device and other product or service names used herein are trademarks of ExxonMobil, unless indicated otherwise. This document may not be distributed, displayed, copied or altered without ExxonMobil's prior written authorization. To the extent ExxonMobil authorizes distributing, displaying and/or copying of this document, the user may do so only if the document is unaltered and complete, including all of its headers, footers, disclaimers and other information. You may not copy this document to or reproduce it in whole or in part on a website. ExxonMobil does not guarantee the typical (or other) values. Any data included herein is based upon analysis of representative samples and not the actual product shipped. The information in this document relates only to the named product or materials when not in combination with any other product or materials. We based the information on data believed to be reliable on the date compiled, but we do not represent, warrant, or otherwise guarantee, expressly or impliedly, the merchantability, fitness for a particular purpose, freedom from patent infringement, suitability, accuracy, reliability, or completeness of this information or the products, materials or processes described. The user is solely responsible for all determinations regarding any use of material or product and any process in its territories of interest. We expressly disclaim liability for any loss, damage or injury directly or indirectly suffered or incurred as a result of or related to anyone using or relying on any of the information in this document. This document is not an endorsement of any non-ExxonMobil product or process, and we expressly disclaim any contrary implication. The terms "we," "our," "ExxonMobil Product Solutions" and "ExxonMobil" are each used for convenience, and may include any one or more of ExxonMobil Product Solutions Company, Exxon Mobil Corporation, or any affiliate either directly or indirectly stewarded.

exxonmobilchemical.com